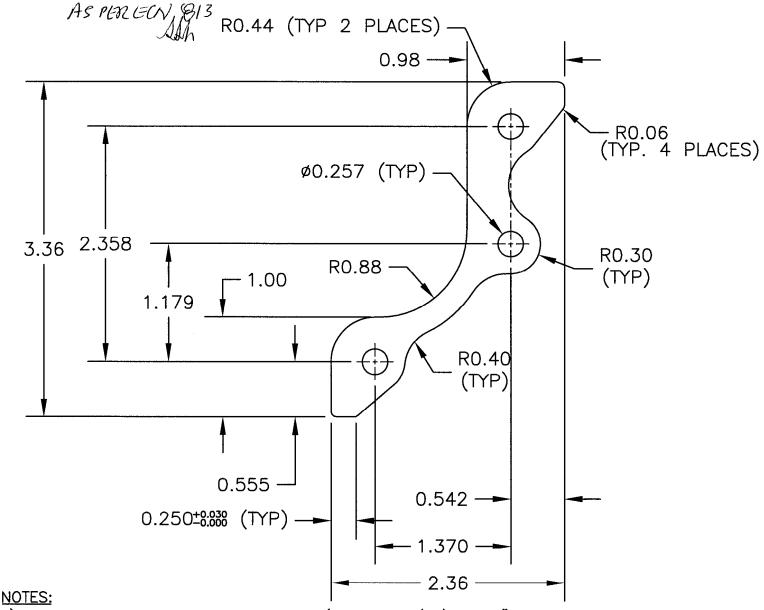


DESIG	P	$\subset \mathcal{B}$	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECK		APPROVED A	DRAWING NO. REV. B
	PH	#	D2877 SHEET 1 OF 1
DATE			TITLE SCALE
06.05.17			SADDLE SPACER 1:1
Α		99.02.23	NEW ISSUE
В		06.05.17	THICKNESS WAS 0.100", MAT CHANGE

RELEASED



1) MATERIAL: 6061-T6 ALUMINUM SHEET (QQ-A-250/11) 0.125" THICK (REF DART SPEC M6061T6S.125)

5052-H32/H34 ALUMINUM SHEET (QQ-A-250/8) 0.125" THICK (REF DART SPEC M5052H32S.125)

- 2) FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
- TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) BREAK ALL SHARP EDGES 0.010 TO 0.020
- ALL DIMENSIONS ARE IN INCHES

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